

Date: Wednesday, 12/11/2008 1:26:13 PM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE  
 Job Number : 43390  
 Estimate Number : 12065  
 P.O. Number :  
 This Issue : 12/11/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB6743001157  
 First Issue : 1/1 Type : MACHINED PARTS Drawing Number : B6743001 PAGE35  
 Previous Run : 40026 Drawing Revision : B1  
 Material :  
 Due Date : 19/11/2008 Qty: 10 Um: Each  
 Written By :  
 Checked & Approved By : MF 08-11-12  
 Comment : Est. A05.07.20 New issue KJ/JLM  
 Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T0875W0125

6061-T6 RD TUBE .875 X .125W



Comment: Qty.: 0.2712 f(s)/Unit Total: 2.7122 f(s)

6061T6 TUBE .875 X .188W

Turn as per Dwg B67-43001

Dwg Rev: \_\_\_\_\_

Material: 6061-T6 tubing .875" x 0.187" wall (QQ-A-200/8 or QQ-A-225/8)

(M6061T6T.875W.188)

Identify for B67-43001-157

Deburr

Batch: M110001

SA 08/12/11

2.0

DOOSAN LATHE

DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA588 Rev: N/A & Dwg B67-43001-1 Rev: B

2-Deburr per dwg B67-43001-1

SA 08/12/11

(10)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/12/11

(10)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SA 08/12/11

(10)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE

Job Number: 43390

Part Number: PB6743001157

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 440

SS 08/12/12 @ 10

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/15 JJ

Job Completion



MF 08-12-12

RELEASED  
06.01.20

① -157 TUBE  
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8  
SCALE 1.000

② -131 TUBE END CAP  
MATL: .125 THK, 6061-T6, 00-A-250/11  
SCALE 2.000

① -137 LOCKING SLEEVE  
MATL: 1.00 O/D X .065 WALL, 6061-T6, RW-T-700/6  
SCALE 2.000  
JCM

① -127 HANDLE ARM  
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8  
SCALE 1.000

① -129 TUBE HANDLE  
MATL: .875 OD X .125 WALL 6061-T6, 00-A-200/8  
SCALE 1.000

① -133 CLEVIS  
MATL: .875 RND, 6061-T6, 00-A-200/8  
SCALE 2.000  
JCM

PREMIER AVIATION, INC.  
5000 Aviation Parkway, Grand Prairie, Texas 75052  
D105UV8 B67-43001  
SCALE: 1:1 SHEET 35 OF 45

ORIGINAL

